

Ministry Of Defence

Army Equipment Support Publication

Truck Utility Light (TUL) HS, Truck Utility Medium (TUM) HS and (TUM) Battlefield Ambulance HS, All Variants

Failure Diagnosis 2320-D-128-512

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Sponsored for use in the United Kingdom Ministry of Defence and Armed Forces by Defence Equipment & Support Operational Support Vehicles Programme (OSVP)

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59		
60		
61		
62		

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CONTENTS

PRELIMINARY MATERIAL	Page
Front cover (title page)	(i)
AMENDMENT RECORD	(iii)/(iv)
CONTENTS (this list)	(v)
PREFACE	(vi)
Introduction	(vi)
Fauipment identity	(vii)
Related and Associated Publications	(xiii)
Related Publications	(xiii)
Associated Publications	(xiv)
WARNINGS AND CAUTIONS	(xv)
Warnings	(xv)
Cautions	(xv)
ABBREVIATIONS AND SYMBOLS	(xvi)
Abbreviations	(xvi)
Symbols	(xvii)
General	(xvii)
Flowchart symbols	(xvii)
Symbol numbering	(xviii)
Flowchart cross references	(xviii)
COMMENT(S) ON AESP	Final leaf
Chapters 1 2.5 Litre 300Tdi direct injected diesel engine 2 Clutch 3 Five speed manual gearbox 4 LT230T Transfer box and propeller shafts 5 Front axle 6 Rear axles 7 Power assisted steering system 8 Suspension 9 Wheels and tyres 10 Braking system 11 Fuel and exhaust system 11 Fuel and exhaust system 12 Not taken up 13 Electrical systems 14 Not taken up 15 Not taken up	
16 Not taken up 17 Electric winch 18 Heating and ventilation	Page
1 Equipment identity	vii

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ARMY EQUIPMENT SUPPORT PUBLICATION

PREFACE

Sponsor:

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Publication Authority:

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INTRODUCTION

1 Any comments by service users on this publication should be forwarded through the channels prescribed in Army Equipment Support Publication (AESP) 0100-P-011-013. An AESP Form 10 is provided at the end of this publication; it should be photocopied and used for forwarding comments on this AESP. This procedure is only to be used for the purpose of commenting on the content of an individual AESP and must not be used as follows:

- 1.1 In place of the Equipment Failure Reporting (EFR) procedure outlined in the Land Equipment Unit Maintenance Standards (LEUMS) Edition 4.
- 1.2 For subjects which are the concern of the GEMS Defence Ideas Scheme. For advice on the GEMS procedure contact your GEMS Local Awards Group (LAG) through your Equipment Support (ES) Chain of Command. Details of the GEMS LAG locations and Points Of Contact (POC) can be obtained through the GEMS website or through:

GEMS Scheme Manager Level 6, Zone I MOD Main Building Whitehall London

- 2 AESPs are issued under United Kingdom (UK) Ministry Of Defence (MOD) authority and where AESPs specify action is to be taken, the AESP will of itself be sufficient authority for such action and also for the demanding of the necessary stores, subject to the provisions of Para 3 below.
- 3 The subject matter of this publication may be affected by Defence Instructions and Notices (DIN), Standard Operating Procedures (SOP) or by local regulations. When any such instruction, Order or Regulation contracts any portion of this publication it is to be taken as the overriding authority.

ARMY EQUIPMENT SUPPORT PUBLICATION

EQUIPMENT IDENTITY

4 The details are listed in Table 1.

TABLE 1 EQUIPMENT IDENTITY

Serial (1)	Nomenclature (2)	NSN (3)	Asset Code (4)
1	Ambulance Battlefield (HS) Land Rover 2.5 Tdi (Non EEGR)		
2	Ambulance Battlefield (HS) Land Rover 2.5 Tdi (EEGR)		
3	Ambulance Battlefield (HS) Land Rover 2.5 Tdi (Non EEGR) with		
4	Ambulance Battlefield (HS) Land Rover 2.5 Tdi (Non EEGR) with		
5	Ambulance Battlefield (HS) Rover 2.5 Tdi (EEGR) with		
6	Ambulance Battlefield (HS) Land Rover 2.5 Tdi (Non EEGR) Diesel Land Rover		
7	Ambulance Battlefield (HS) Land Rover 2.5 Tdi (EEGR)		
8	Ambulance Battlefield (HS) Land Rover 2.5 Tdi (EEGR) with		
9	Ambulance Battlefield (HS) Rover 2.5 Tdi (EEGR)		
10	Ambulance Battlefield (HS) Rover 2.5 Tdi (EEGR)		
11	Ambulance Battlefield (HS) Land Rover 2.5 Tdi (EEGR)		
12	Ambulance Battlefield (HS) Land Rover 2.5 Tdi (EEGR) Tropical with Medical Monitoring IK		
13	Ambulance Battlefield (HS) 4 Stretcher RHD 4x4 Land Rover 2.5 Tdi (Non EEGR)		
14	Ambulance Battlefield (HS) Rover 2.5 Tdi (EEGR)		
15	Ambulance Battlefield (HS) Rover 2.5 Tdi (Non EEGR)		
16	Ambulance Battlefield (HS) Rover 2.5 Tdi (EEGR)		
17	Ambulance Battlefield (HS) Rover 2.5 Tdi (EEGR)		

TABLE 1 EQUIPMENT IDENTITY (continued)

Serial (1)	Nomenclature (2)		NSN (3)	Asset Code (4)
18	Ambulance Battlefield (HS) Rover 2.5 Tdi (Non EEGR)	Land		
19	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR)	Land		
20	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR)	Land		
21	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR)	Land		
22	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR)	Land		
23	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR)	Land		
24	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR) Winter	Land		
25	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR)	Land		
26	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR)	Land		
27	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR)	Land		
28	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR)	Land		
29	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR)	Land		
30	Truck Utility Light (HS) Rover 2.5 Tdi (EEGR)	Land		
31	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)			
32	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)			
33	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)			
34	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)			
35	Truck Utility Medium (HS) Rover 2.5 Tdi (EEGR)	Land		
36	Truck Utility Medium (HS) Rover 2.5 Tdi (EEGR)	Land		
37	Truck Utility Medium (HS) Rover 2.5 Tdi (EEGR)	Land		
38	Truck Utility Medium (HS)	Land		
	Truck Utility Medium (HS)	Land		

TABLE 1 EQUIPMENT IDENTITY (continued)

Serial (1)	Nomenclature (2)	NSN (3)	Asset Code (4)
62	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
63	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
64	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
65	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
66	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		1
67	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)		
68	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
69	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
70	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
71	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
72	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
73	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
74	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
75	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
76	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)		
77	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)		
78	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)		
79	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)		
80	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)		
81	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		

TABLE 1

EQUIPMENT IDENTITY (continued)

Serial (1)	Nomenclature (2)	21	NSN (3)	Asset Code (4)
40	Truck Utility Medium (HS) Rover 2.5 Tdi (EEGR) with	Land		
41	Truck Utility Medium (HS) Rover 2.5 Tdi (Non EEGR) with	Land		
42	Truck Utility Medium (HS) Rover 2.5 Tdi (EEGR) with	Land		
43	Truck Utility Medium (HS) Rover 2.5 Tdi (Non EEGR) with	Land		
44	Truck Utility Medium (HS) Rover 2.5 Tdi (Non EEGR)	Land		
45	Truck Utility Medium (HS) Rover 2.5 Tdi (EEGR)	Land		
46	Truck Utility Medium (HS) Rover 2.5 Tdi (EEGR) with	Land		
47	Truck Utility Medium (HS) Rover 2.5 Tdi (EEGR) with	Land		
48	Truck Utility Medium (HS) Rover 2.5 Tdi (EEGR)	Land		
49	Truck Utility Medium (HS) Rover 2.5 Tdi (EEGR)	Land		
50	Truck Utility Medium (HS)			
51	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) With			
52	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) With			
53	Truck Utility Medium (HS) Rover 2.5 Tdi (EEGR)	Land		
54	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)			
55	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with			
56	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with			
57	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with			
58	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with			
59	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with			
60	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		2	
61	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with			

TABLE 1

EQUIPMENT IDENTITY (continued)

Serial (1)	Nomenclature (2)	NSN (3)	Asset Code (4)
82	Truck Utility Medium (HS)		
83	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
84	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
85	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
86	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)		
87	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR) with		
88	Truck Utility Medium (HS) Land Rover 2.5 Tdi		
89	Truck Utility Medium (HS) Land Rover 2.5 Tdi		
90	Truck Utility Medium (HS) Land Rover 2.5 Tdi		
91	Truck Utility Medium (HS) Land Rover 2.5 Tdi		
.92	Truck Utility Medium (HS) Land Rover 2.5 Tdi		
93	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)		•
94	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)		
95	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)		
96	Truck Utility Medium 130 (HS) Land Rover 2.5 Tdi (EEGR)		
97	Truck Utility Medium (HS) Land Rover 2.5 Tdi (EEGR)		
98	Truck Utility Medium (HS)		
99	Truck Utility Medium (HS) 2.5 TDi		
100	Truck Utility Medium (HS) 2.5 TDi (w/EEGR)		

TABLE 1 EQUIPMENT IDENTITY (continued)

Serial (1)	Nomenclature (2)		NSN (3)	Asset Code (4)
101	Truck Utility Medium (HS)	2.5 TDi		
102	Truck Utility Medium (HS)	2.5 TDi		

4.1 Chassis Manufacturer

Land Rover Solihull, England.

4.2 Contract No.



RELATED AND ASSOCIATED PUBLICATIONS

Related Publications

5 The AESP Octad for the subject equipment, consists of the publications shown below. All references are prefixed with the first eight digits of this publication.

			Information Level			
		Category/Sub-category	1 User/ Operator	2 Unit Maintenance	3 Field Maintenance	4 Base Maintenance
	0	Purpose and Planning Information	101	101	101	101
1	1	Equipment Support Policy Directives	111	111	111	111
	2	Cancellation Instructions	*	*	*	*
	0	Operating Information	201	201	201	201
2	1	Aide-Memoire	211	211	*	*
	2	Training Aids	*	*	*	*
3	-	Technical Description	302	*	*	*
30.50	1	Installation Instructions	411	411	411	411
4	2	Preparation for Special Environments	421	421	421	421
	1	Failure Diagnosis	*	512	512	512
	2	Maintenance Instructions	*	522	523	524
5	3	Inspection Standards	*	532	533	533
	4	Calibration Procedures	*	*	524	524
6		Maintenance Schedules	601	601	601	601
	1	Illustrated Parts Catalogues	*	711	711	711
	2	Commercial Parts Lists	*	721	721	721
7	3	Complete Equipment Schedule, Production	*	*	*	*
	4	Complete Equipment Schedule, Service Edition (Simple Equipment)	741	741	741	741
	5	Complete Equipment Schedule, Service Edition (Complex Equipment)	*	*	*	*
	1	Modification Instructions	811	811	811	811
8	2	General Instructions, Special Technical Instructions and Servicing Instructions	821	821	821	821
	3	Service Engineered Modification Instructions (RAF only)	*	*	*	*

^{*} Category/sub-category not published

Associated Publications

6 The following associated publications should be read in conjunction with this category:

<u>Reference</u>	<u>Title</u>
AP 3260 Book 1	Mechanical Transport Maintenance Regulations for the Royal Air Force
AP 4545 Volume 2	Mechanical Transport - General Orders and Modifications (RAF only)
JSP 800 Vol 5	Road Transport Regulations

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2320-D-128-512

WARNINGS AND CAUTIONS

WARNINGS

7 There are no WARNINGS used in this category.

CAUTIONS

8 There are no CAUTIONS used in this category.

ABBREVIATIONS AND SYMBOLS

ABBREVIATIONS

9 The following abbreviations are used in this category:

Abbreviation	Definition
AESP	Army Equipment Support Publication
Amdt	Amendment
Cat	Category
Chap	Chapter
CVS	Combat Vehicle Support
DINs	Defence Instructions and Notices
	•
EFR	Equipment Failure Reporting
ES	Equipment Supply
FFR	Fitted For Radio
HS	High Specification
LAG	Local Awards Group
LEUMS	Land Equipment Unit Maintenance Standards
W 1007-007-0	
MOD	Ministry of Defence
No.	Number
OSVP	Operational Support Vehicles Programme
Para	Paragraph
POC	Points of Contact
•	
RAF	Royal Air Force
SOPs	Standard Operating Procedures
Tdi	Turbocharged Direct Injection
TUL	Truck Utility Light
TUM	Truck Utility Medium
UK	United Kingdom

SYMBOLS

10 The following symbol is used in this category:

Symbol	Definition
%	Percent

11 The following chart symbols are used in this category:

Chart Symbols	Definition
	This symbol represents a process within the diagnosis path.
\Diamond	This symbol represents a decision or alternate point in the diagnosis path.
	This symbol represents a start or terminal point in the diagnosis path.
	This symbol represents an off page path; a reference to the appropriate Fig for the follow on information is provided where this symbol is used.
	Dashed symbols contain reference information only
	Dashed paths are for reference information only.

GENERAL

- 12 This AESP Octad is written to give the technician a logical process to fault isolation. By performing checks and inspections in a fixed sequence, faults that may affect other systems can be identified, allowing the technician to quickly isolate the root cause of a malfunction.
- 13 After performing any repair as per Category 522 of this AESP Octad, always verify the repair by operating the vehicle. If there were numerous faults listed during the fault reporting process, it may be necessary to follow the Diagnostic Starting Point table more than once to identify and repair all faults.

NOTE

The operator should carry out a full inspection/ service as per Table 6, Category 601 of this AESP Octad, prior to the start of any fault isolation. All fluid levels should be checked, vehicle batteries checked for condition and charge, and the vehicle thoroughly checked for broken, worn or battle damaged components.

- 14 Technicians should start the fault diagnosis with the Diagnostic Starting Point table, Table 1, and follow the checks and inspections shown.
- 15 As with all failure diagnosis, familiarity with the vehicle combined with good engineering practice will enhance the information within this category. It is not possible to totally define all possible failures, however by following the diagnosis information; a competent technician should be able to isolate a failure satisfactorily.

Flowchart symbols

16 Some Chapters are written in flowchart format using the symbols provided in Fig 1, to provide a simplified guide to likely component failures. Some sub-systems of the vehicle are not fully covered within this category; however, where this is the case reference is made to associated publications.

Symbol numbering

17 Symbols are numbered to provide a logical diagnosis method. For example, where a decision point is reached and the options identify one simple and one more complex choice, the simple choice is generally numbered as the next step. This method is used to reduce the likelihood of unnecessary strip down of major items. As a general rule, follow the actions by symbol numbers.

Flowchart cross references

18 Where cross references are made within the flowcharts, any reference to a "Cat" represents a reference to a Category within the AESP 2320-D-419 Octad. References to other equipment publications contain the complete AESP designation.

CHAPTER 1

2.5 LITRE 300TDI DIRECT INJECTED DIESEL ENGINE

CONTENTS

Para

- 1 Introduction
- 2 General

INTRODUCTION

1 This chapter gives the fault diagnosis for the 2.5 litre 300Tdi Direct injected diesel engine systems as fitted to Truck Utility Light (TUL) High Specification (HS), and Truck Utility Medium (TUM) HS and (TUM) Battlefield Ambulance HS vehicles.

General

- 2 This chapter has been sub-chaptered to allow for the various types of vehicle electrical systems as detailed below;
 - Chapter 1-1
- 2.5 litre 300 Tdi direct injected diesel engine
- Chapter 1-2

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CHAPTER 1-1

2.5 LITRE 300 TDI DIRECT INJECTED DIESEL ENGINE

CONTENTS

Para

- 1 Introduction
- 2 Fault charts

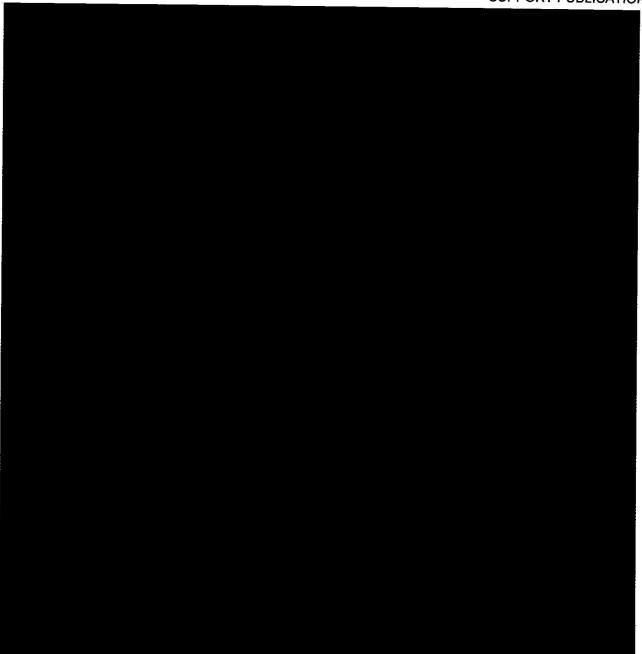


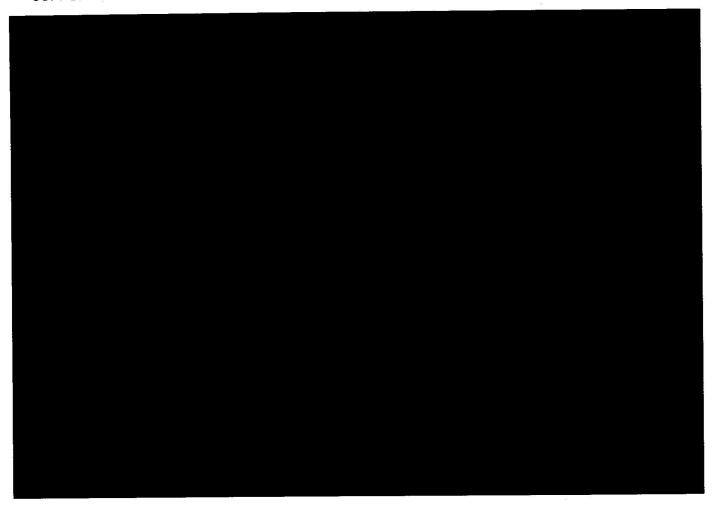
INTRODUCTION

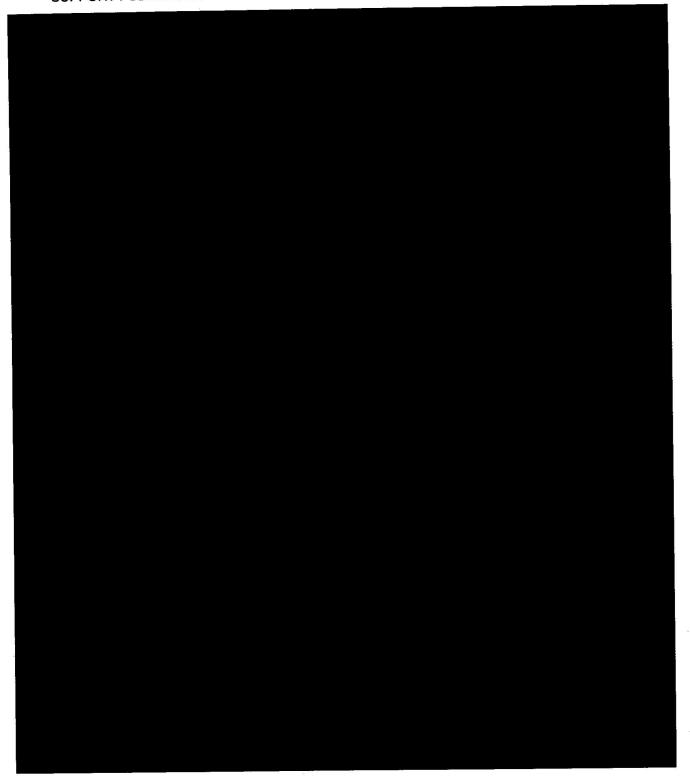
1 This chapter details the Fault charts for Truck Utility Light (TUL) High Specification (HS), Truck Utility Medium (TUM) HS and (TUM) Battlefield Ambulance HS vehicles with 2.5 Litre 300 Turbocharged direct injection (Tdi) diesel engines.

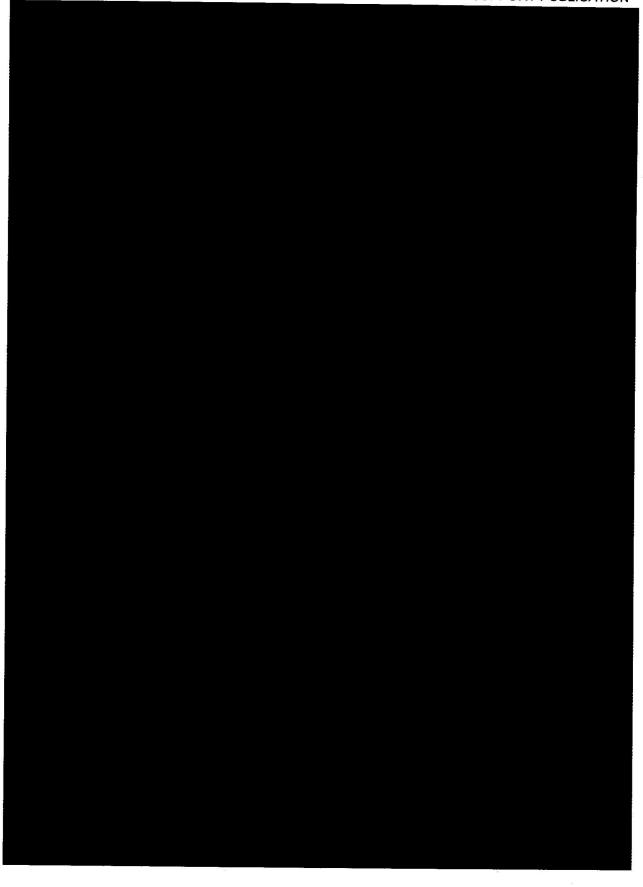
FAULT CHARTS

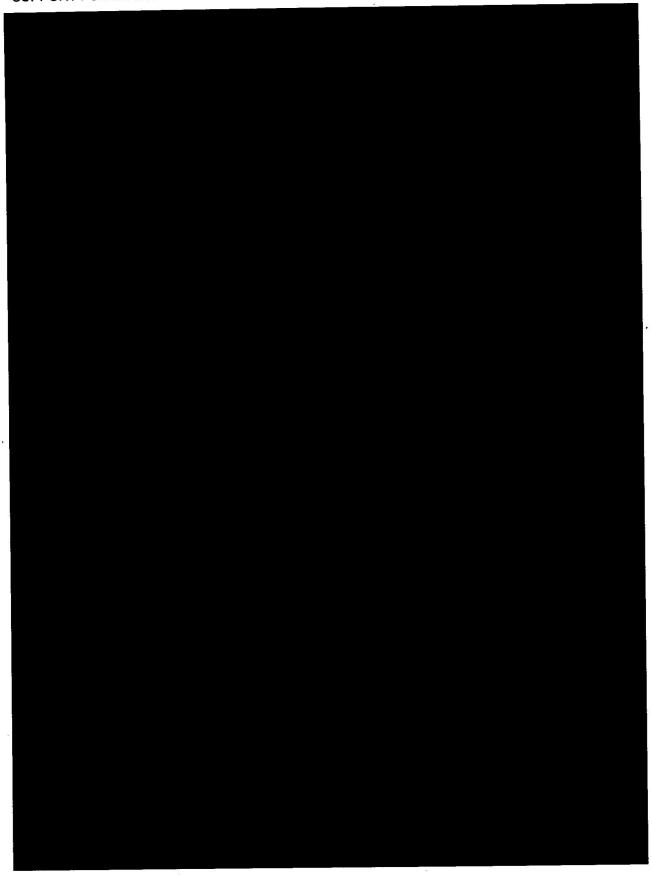
- 2 The failure diagnosis charts in this Chapter will enable a Qualified Technician (QT) to trace faults on identified systems.
- 3 This Category is written to give the QT a logical process to fault isolation. By performing checks and inspections in a fixed sequence, faults that may affect other systems can be identified, allowing the QT to quickly isolate the root cause of a malfunction.
- 4 After performing any repair as per Category 522 of this AESP Octad, always verify the repair by operating the vehicle. If there were numerous faults listed during the fault reporting process, it may be necessary to follow the Diagnostic Starting Point Table more than once to identify and repair faults.

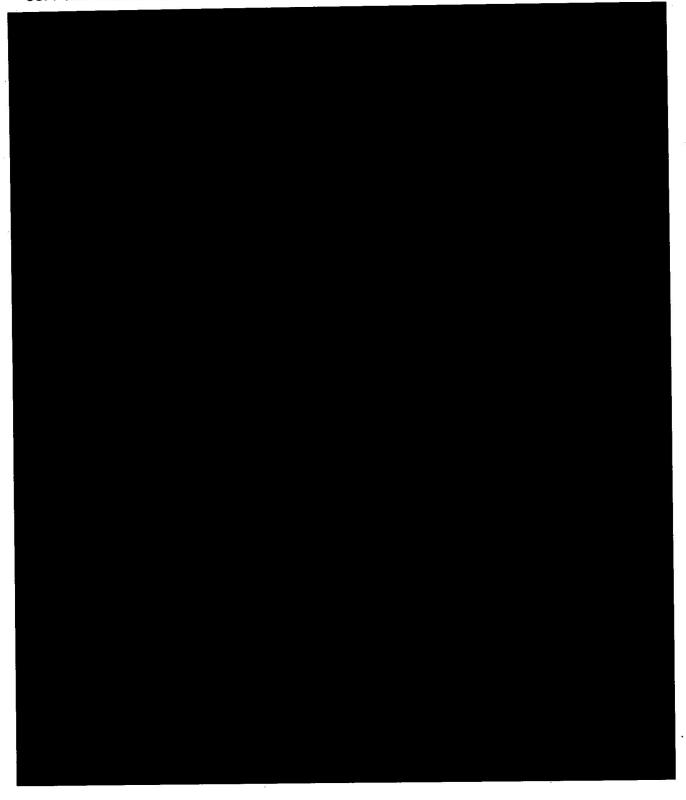


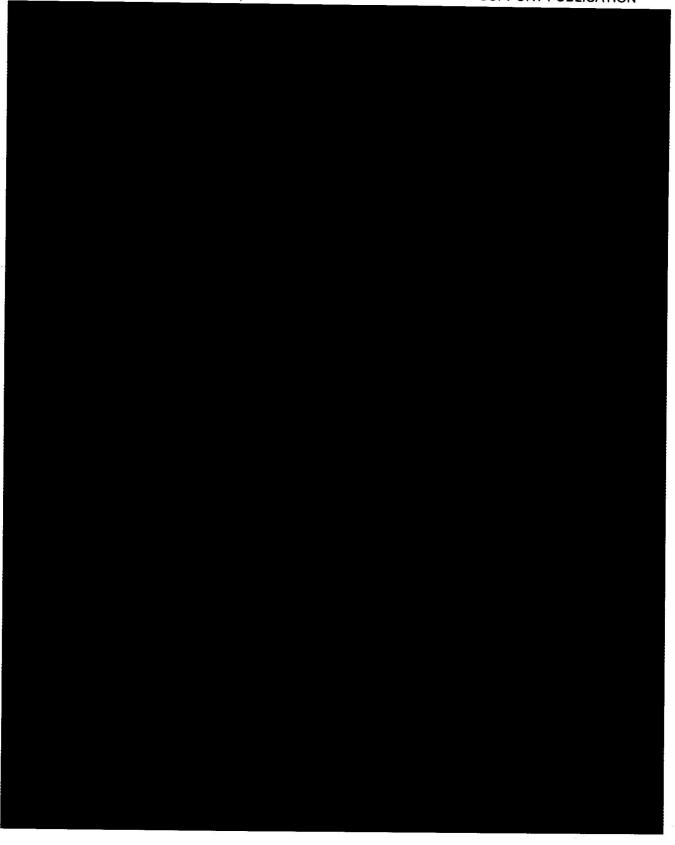


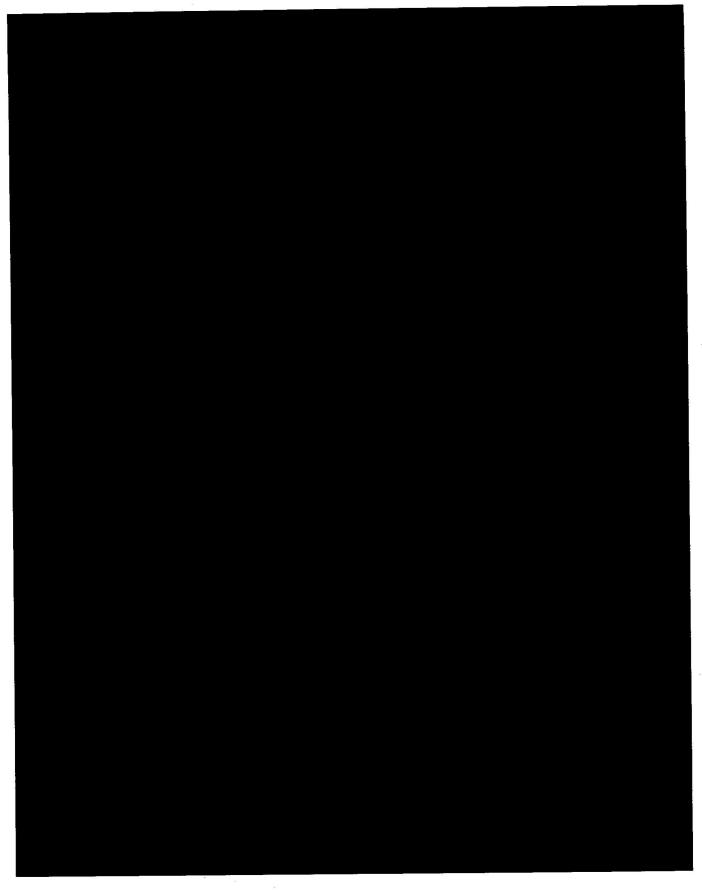


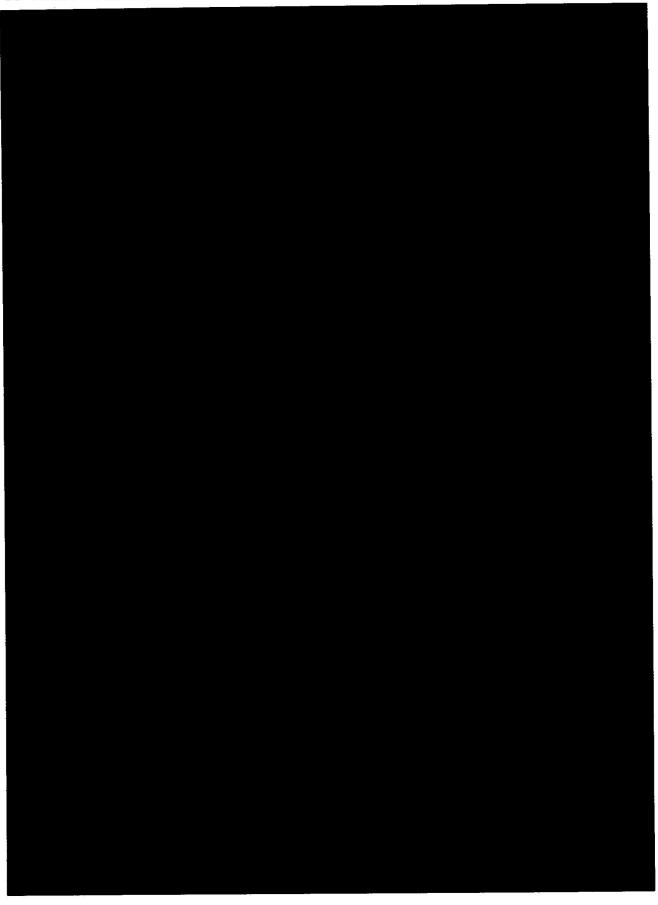


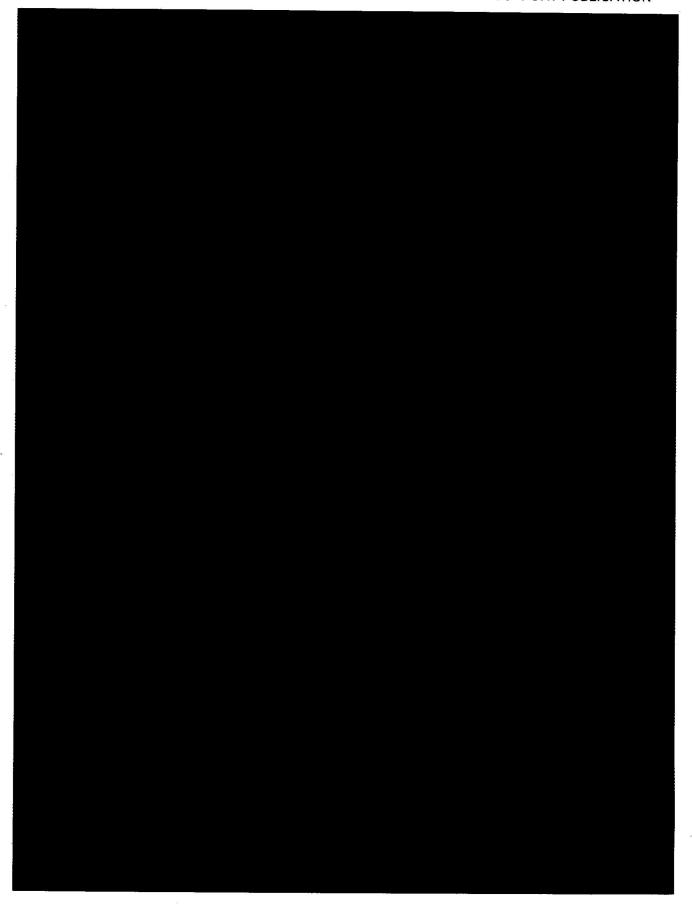


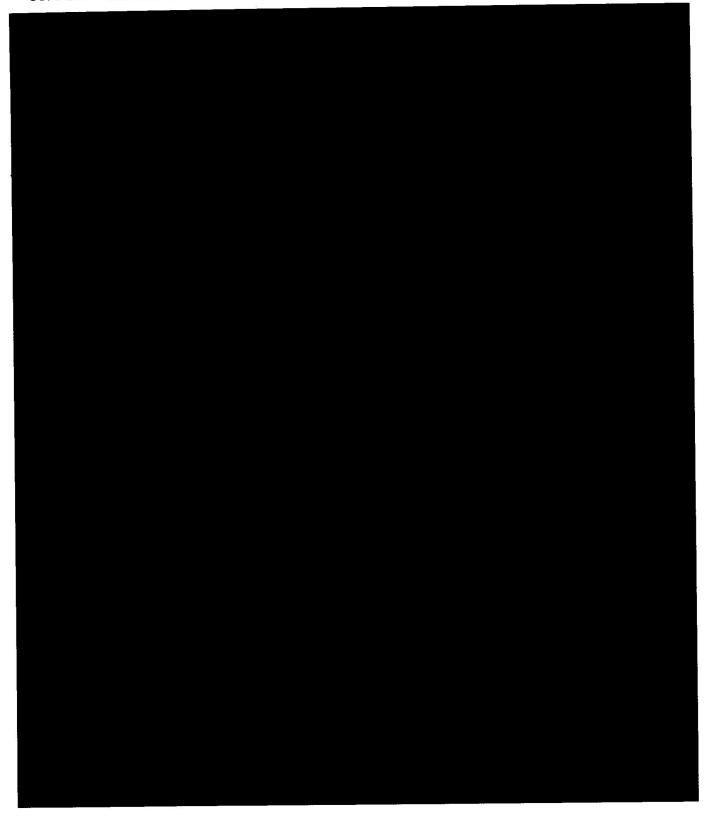


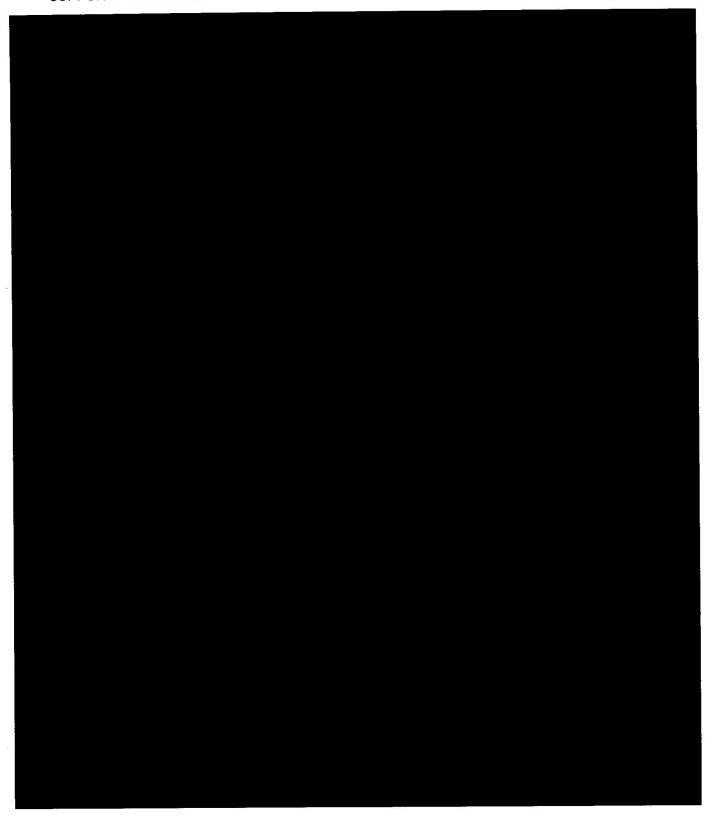


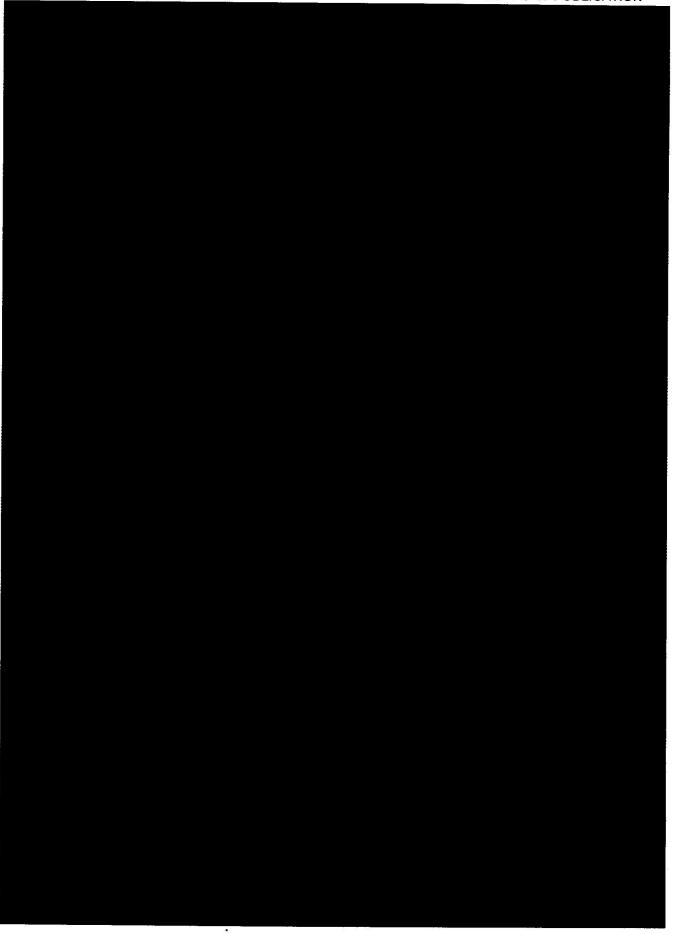


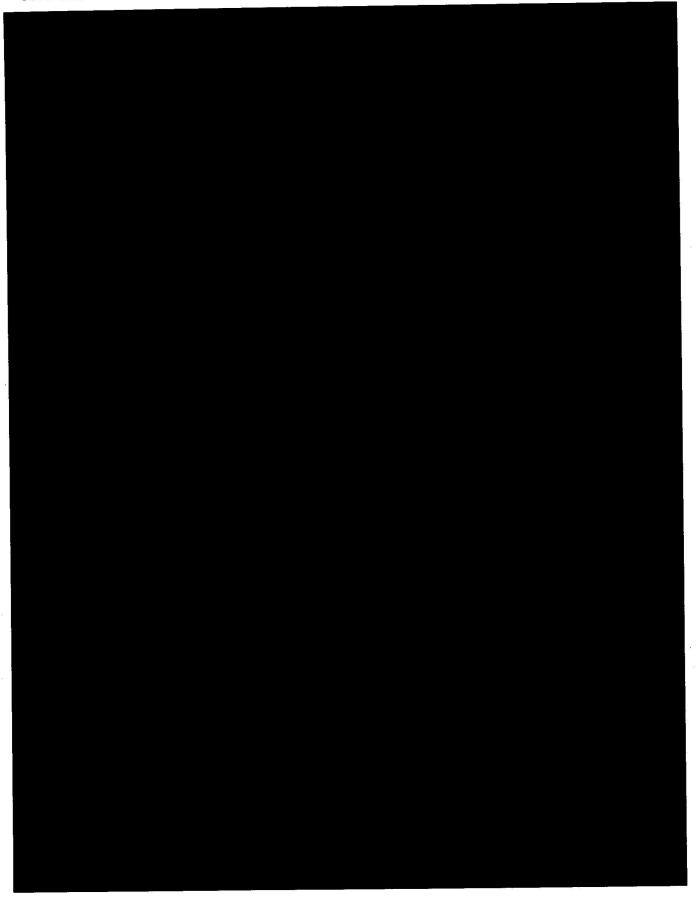


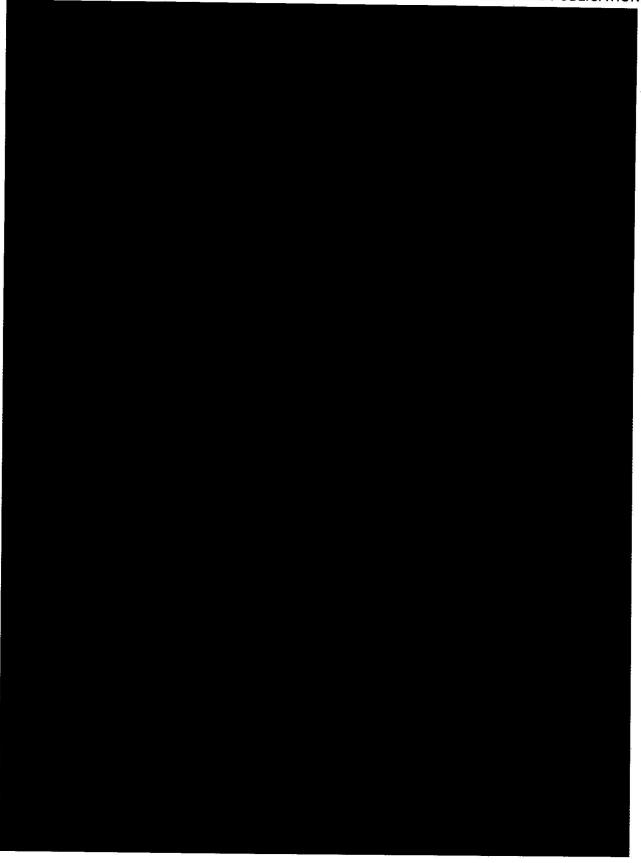


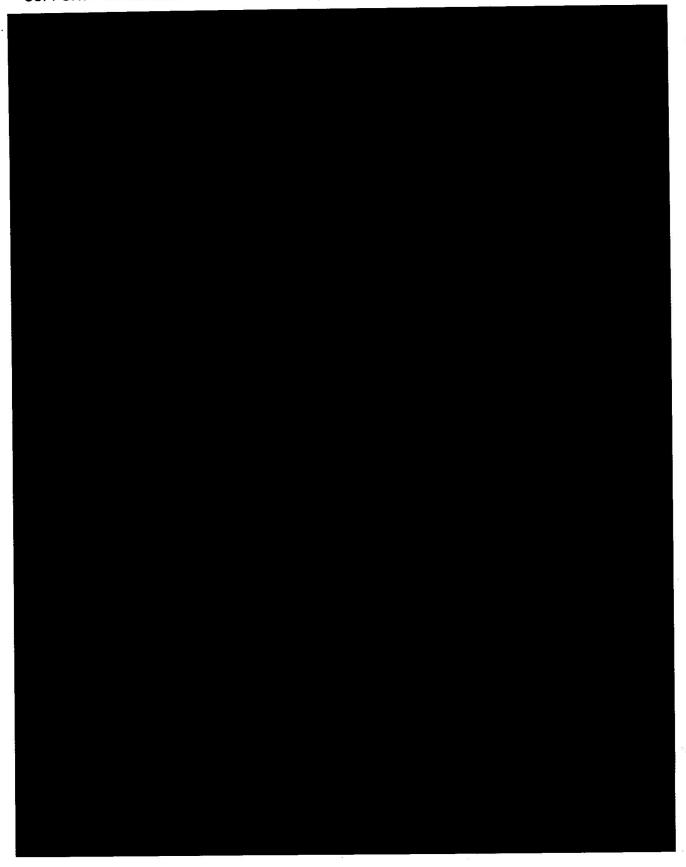


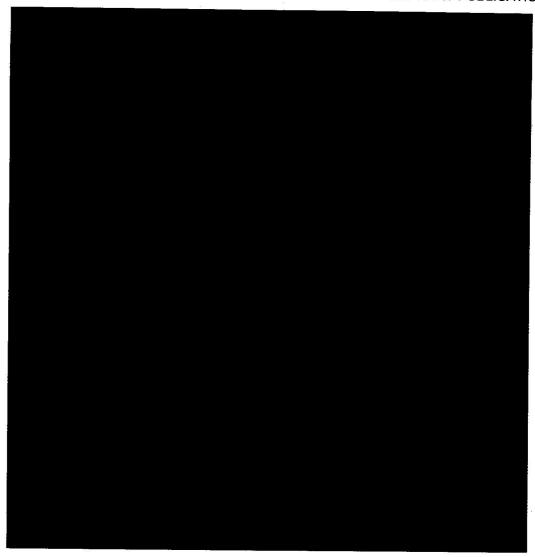


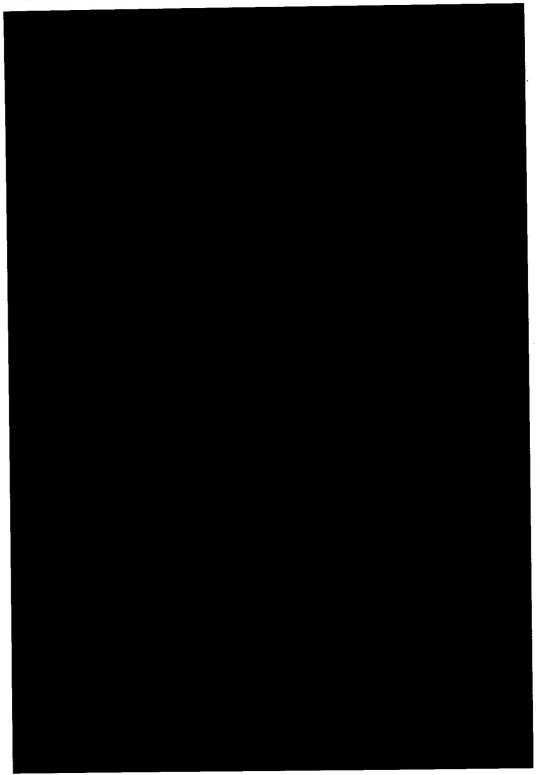












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CHAPTER 1-2

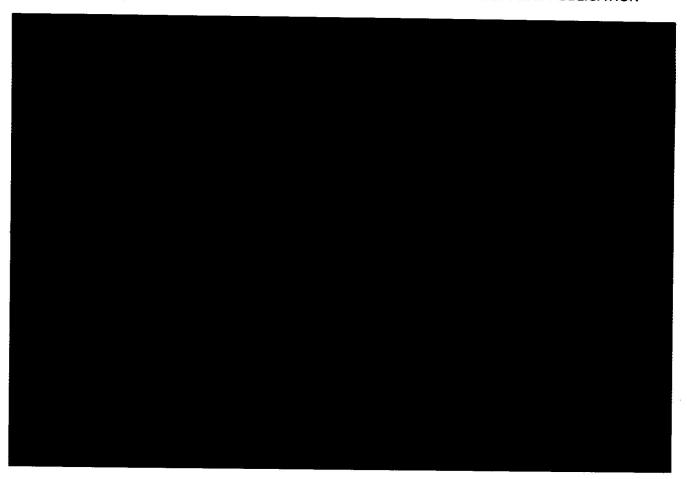
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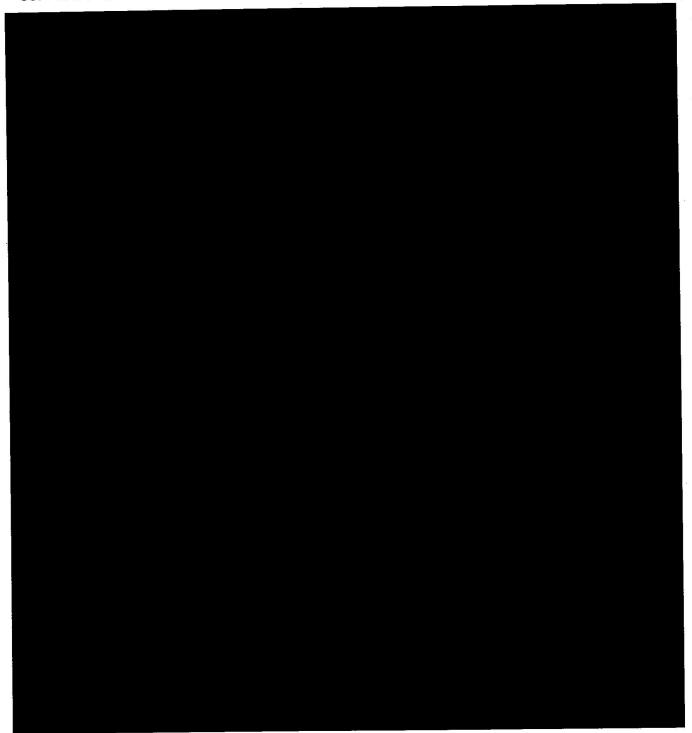
CONTENTS

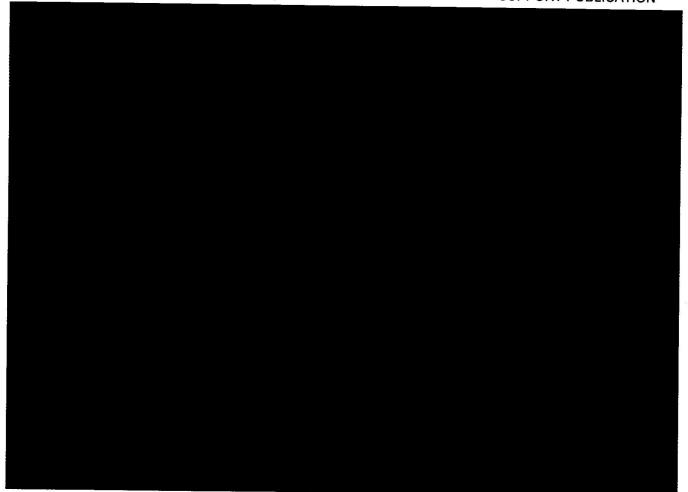
INTRODUCTION

1 This chapter details the fault charts for the engine fitted to Truck Utility Light (TUL) High Specification (HS) and Truck Utility Medium (TUM) HS winterised/waterproofed vehicles with 2.5 Litre 300 Turbocharged direct injection (Tdi) diesel engines.

- The failure diagnosis charts in this Chapter will enable a Qualified Technician (QT) to trace faults on identified systems after the vehicle has been
- 3 This Category is written to give the QT a logical process to fault isolation. By performing checks and inspections in a fixed sequence, faults that may affect other systems can be identified, allowing the QT to quickly isolate the root cause of a malfunction.
- 4 After performing any repair as per Category 522 of this AESP Octad, always verify the repair by operating the vehicle. If there were numerous faults listed during the fault reporting process, it may be necessary to follow the Diagnostic Starting Point Table more than once to identify and repair faults.







CHAPTER 2

CLUTCH

CONTENTS

Para

- 1 Introduction
- 2 Fault charts

Chart		Page
	Original mains when changing goars	2
1	Grinding noise when changing gears	2
2	Clutch slip	3
3	Clutch judder or fierce engagement	4
4	Clutch noise	ວ
5	Unable to change gear	6
6	Spongy clutch pedal operation	. 7

INTRODUCTION

This chapter details the fault charts for the clutch fitted to Truck Utility Light (TUL) High Specification (HS), Truck Utility Medium (TUM) HS, and (TUM) Battlefield Ambulance HS vehicles with 2.5 Litre 300 Turbocharged direct injection (Tdi) diesel engines and 5 speed manual gearbox.

- 2 The failure diagnosis charts in this Chapter will enable a Qualified Technician (QT) to trace faults on identified systems.
- 3 This Category is written to give the QT a logical process to fault isolation. By performing checks and inspections in a fixed sequence, faults that may affect other systems can be identified, allowing the QT to quickly isolate the root cause of a malfunction.
- 4 After performing any repair as per Category 522 of this AESP Octad, always verify the repair by operating the vehicle. If there were numerous faults listed during the fault reporting process, it may be necessary to follow the Diagnostic Starting Point Table more than once to identify and repair faults.

CHART 1 GRINDING NOISE WHEN CHANGING GEARS

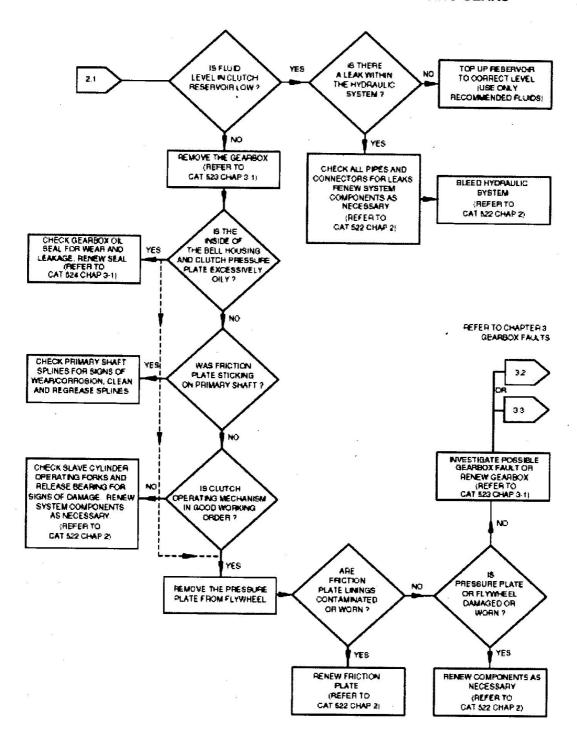


CHART 2 CLUTCH SLIP

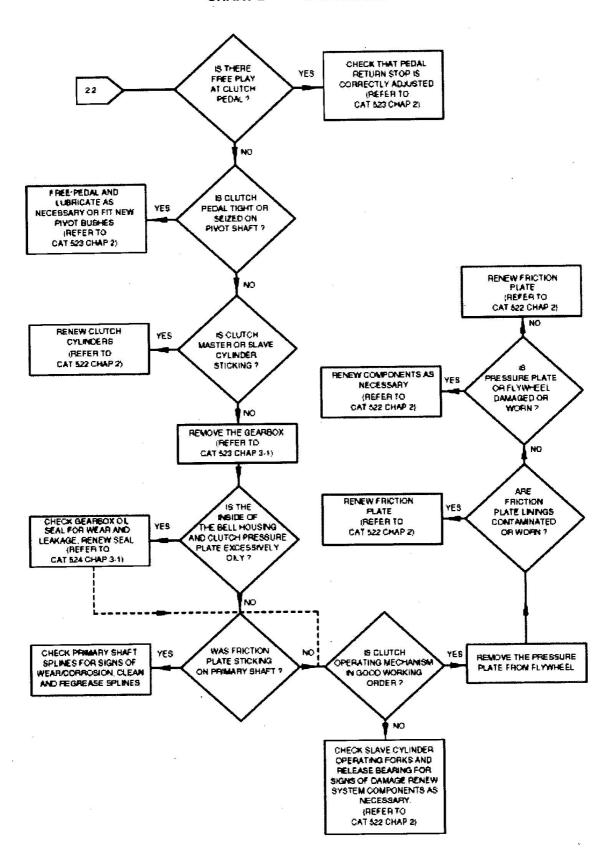


CHART 3 CLUTCH JUDDER OR FIERCE ENGAGEMENT

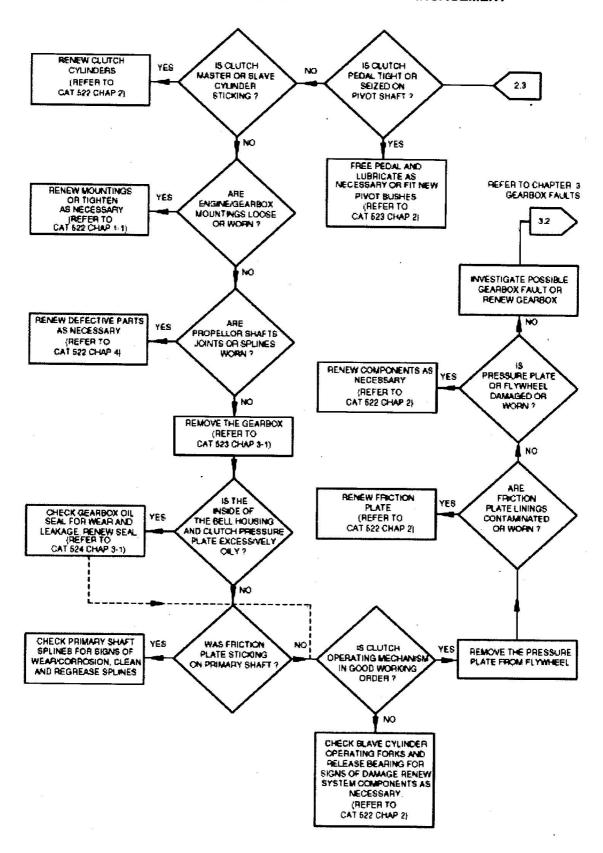


CHART 4 CLUTCH NOISE

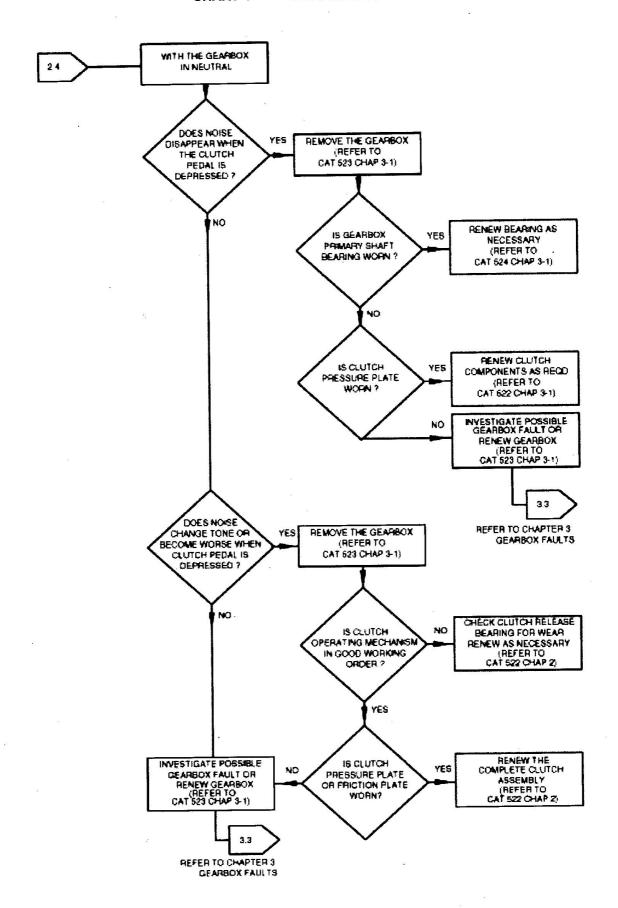


CHART 5 UNABLE TO CHANGE GEAR

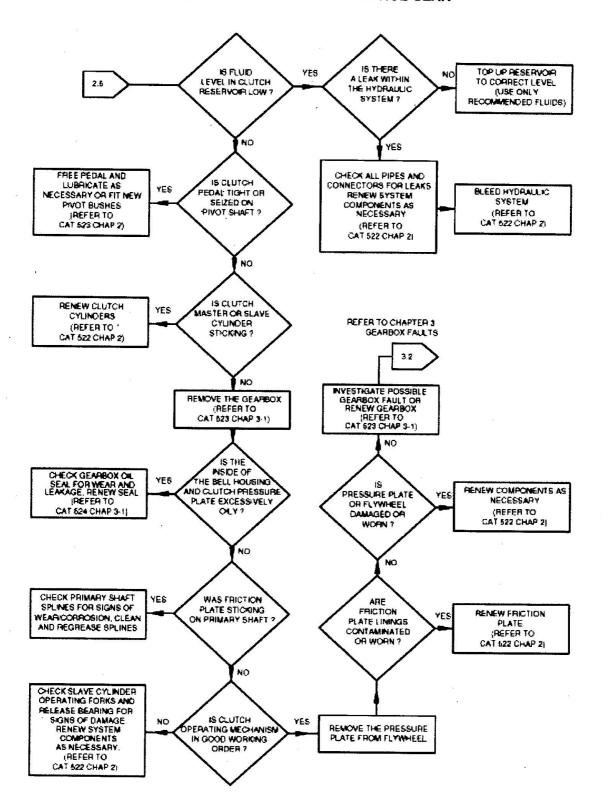
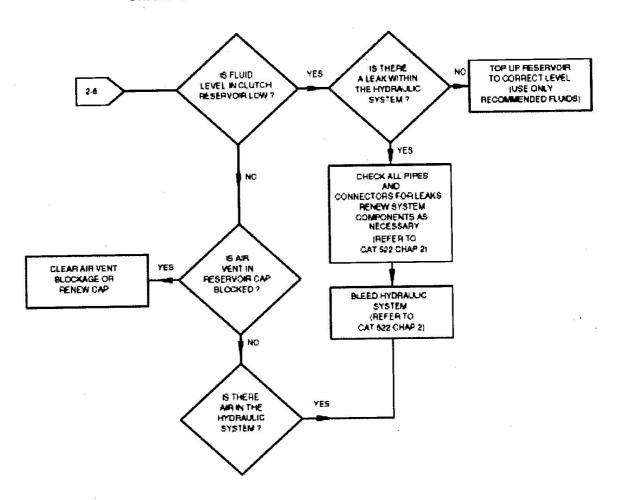


CHART 6

SPONGY CLUTCH PEDAL OPERATION



ARMY EQUIPMENT SUPPORT PUBLICATION

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CHAPTER 3

FIVE SPEED MANUAL GEARBOX

CONTENTS

Para

- 1 Introduction
- 2 Fault charts

Chart		Page
		2
1	Gear jumps out of engagement	5
2	Difficult gear engagement	3
_	Noisy gear engagement	4
3	Noisy gear engagement	_
4	Excessive play in transmission (or knock)	0
Ė	Gearbox internal fault	6
5		7
6	Gearbox oil leaks	

INTRODUCTION

1 This chapter details the fault charts for Truck Utility Light (TUL) High Specification (HS), Truck Utility Medium (TUM) HS, and (TUM) Battlefield Ambulance HS vehicles fitted with the five speed manual gearbox and 2.5 Litre 300 Turbocharged direct injection (Tdi) diesel engines.

- 2 The failure diagnosis charts in this Chapter will enable a Qualified Technician (QT) to trace faults on identified systems
- 3 This Category is written to give the QT a logical process to fault isolation. By performing checks and inspections in a fixed sequence, faults that may affect other systems can be identified, allowing the QT to quickly isolate the root cause of a malfunction.
- 4 After performing any repair as per Category 522 of this AESP Octad, always verify the repair by operating the vehicle. If there were numerous faults listed during the fault reporting process, it may be necessary to follow the Diagnostic Starting Point Table more than once to identify and repair.

CHART 1 GEAR JUMPS OUT OF ENGAGEMENT

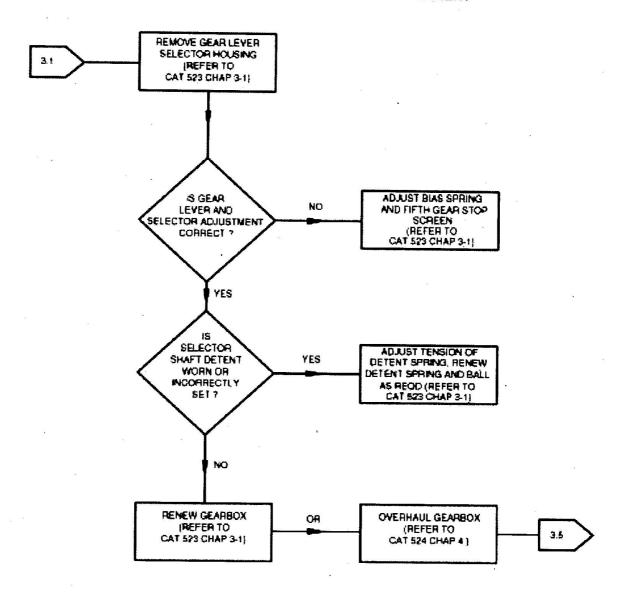


CHART 2 DIFFICULT GEAR ENGAGEMENT

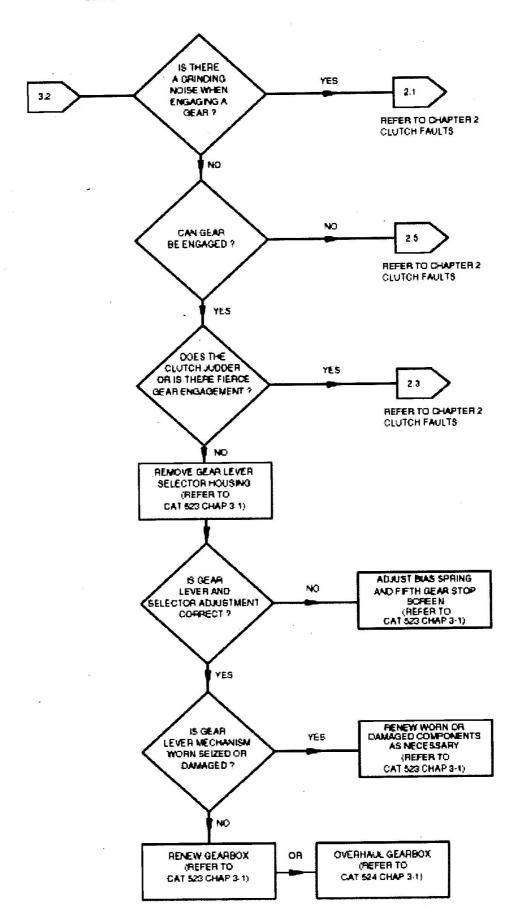


CHART 3 NOISY GEAR ENGAGEMENT

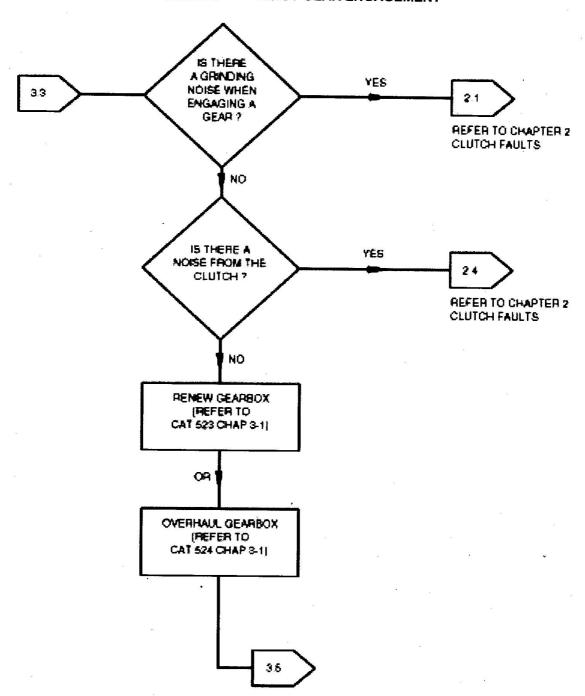


CHART 4

EXCESSIVE PLAY IN TRANSMISSION (OR KNOCK)

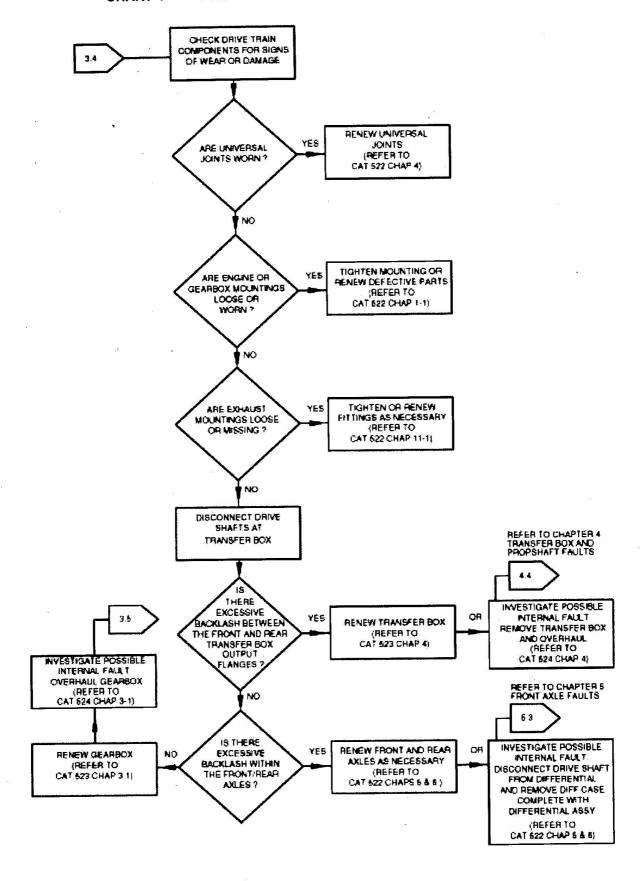


CHART 5 GEARBOX INTERNAL FAULT

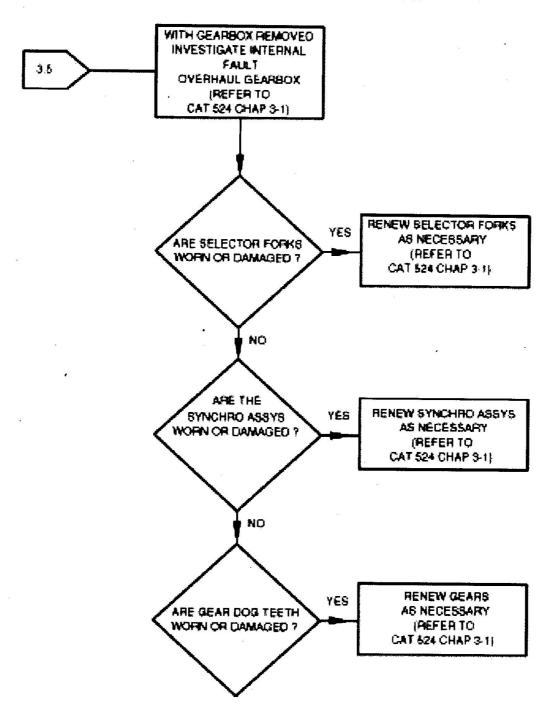
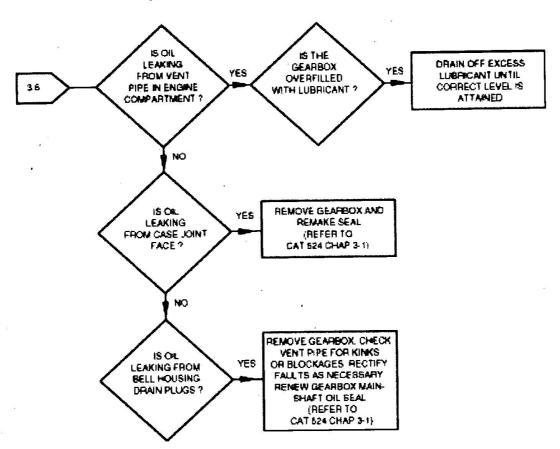


CHART 6 GEARBOX OIL LEAKS



ARMY EQUIPMENT SUPPORT PUBLICATION

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CHAPTER 4

LT230T TRANSFER BOX AND PROPELLER SHAFTS

CONTENTS

Para

- 1 Introduction
- 2 Fault charts

Chart		Page
1	Gear jumps out of engagement	2
2	Excessive play in transmission (or knock)	3
3	Transfer box noise	4
4	Transfer box internal faults	5
5	Transfer box oil leaks	6

INTRODUCTION

1 This chapter details the fault charts for Truck Utility Light (TUL) High Specification (HS), Truck Utility Medium (TUM) High Specification (HS), and (TUM) Ambulance HS vehicles fitted with the LT230T transfer gearbox and propeller shafts.

- 2 The failure diagnosis charts in this Chapter will enable a Qualified Technician (QT) to trace faults on identified systems.
- 3 This Category is written to give the QT a logical process to fault isolation. By performing checks and inspections in a fixed sequence, faults that may affect other systems can be identified, allowing the QT to quickly isolate the root cause of a malfunction.
- 4 After performing any repair as per Category 522 of this AESP Octad, always verify the repair by operating the vehicle. If there were numerous faults listed during the fault reporting process, it may be necessary to follow the Diagnostic Starting Point Table more than once to identify and repair faults.

CHART 1 GEAR JUMPS OUT OF ENGAGEMENT

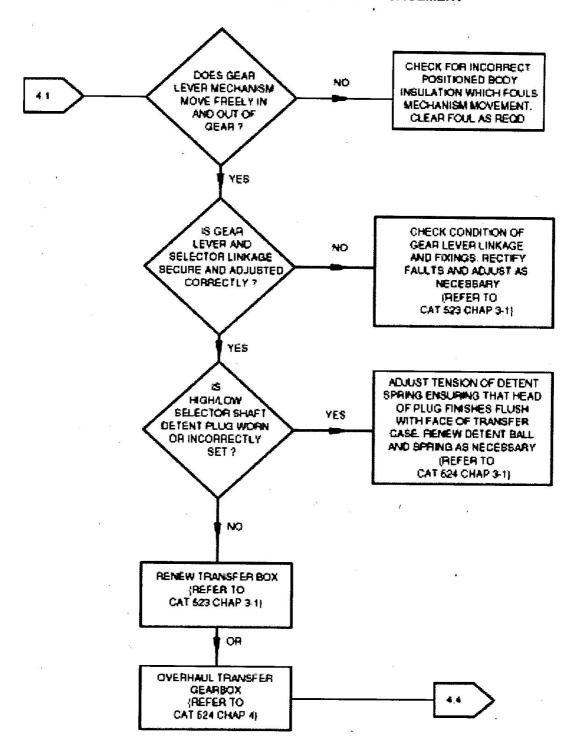


CHART 2

EXCESSIVE PLAY IN TRANSMISSION (OR KNOCK)

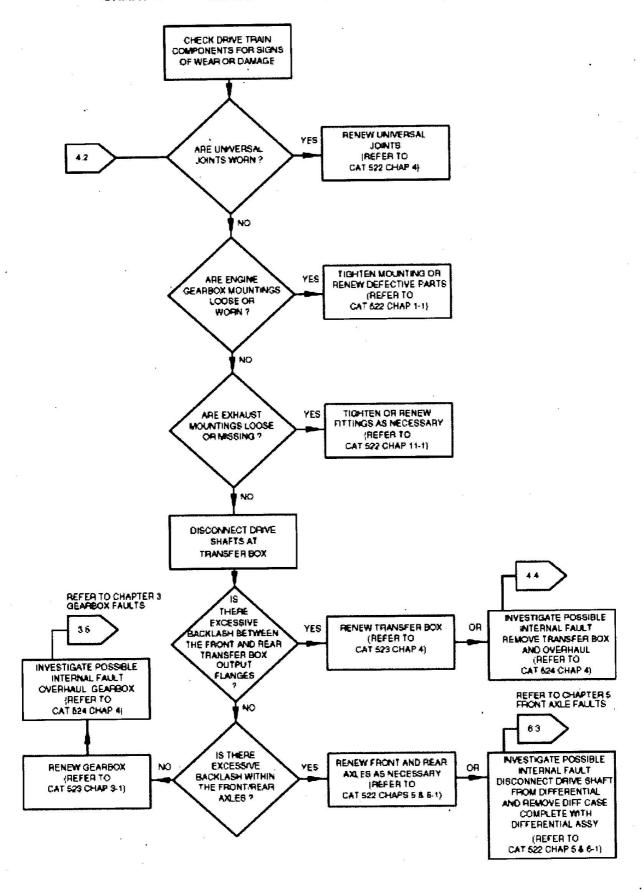


CHART 3 TRANSFER BOX NOISE

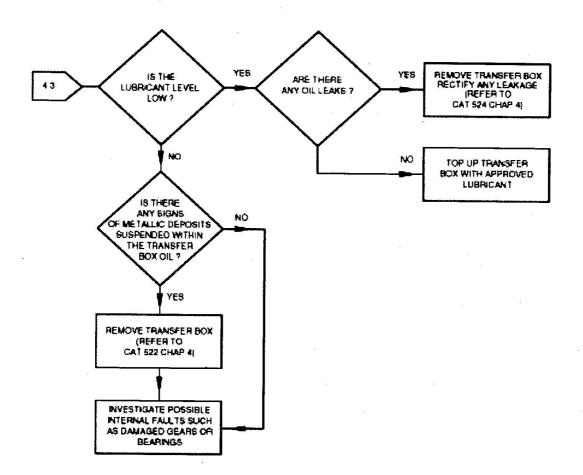


CHART 4

TRANSFER BOX INTERNAL FAULTS

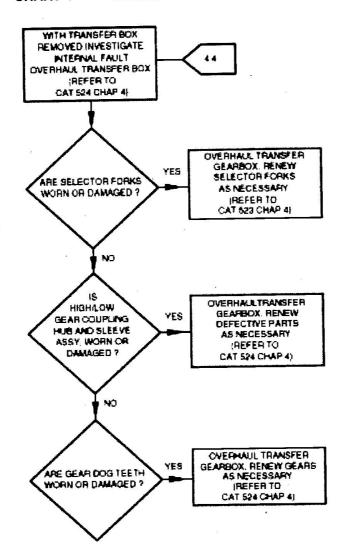
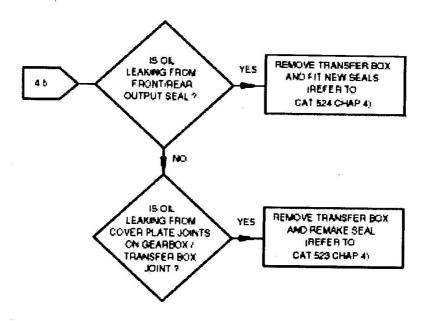


CHART 5 TRANSFER BOX OIL LEAKS



CHAPTER 5

FRONT AXLE

CONTENTS

Para

- 1 Introduction
- 2 Fault charts

Chart	F	
1	Noisy differential	2
2	Excessive play in transmission (or knock)	3
3	Differential internal fault	4
4	Noisy wheel bearings	5
5	Knocking through steering when cornering	. 0

INTRODUCTION

1 This chapter details the fault charts for Truck Utility Light (TUL) High Specification (HS), Truck Utility Medium (TUM) HS, and (TUM) Battlefield Ambulance HS vehicles fitted with the Rover front axles.

- 2 The failure diagnosis charts in this Chapter will enable a Qualified Technician (QT) to trace faults on identified systems.
- 3 This Category is written to give the QT a logical process to fault isolation. By performing checks and inspections in a fixed sequence, faults that may affect other systems can be identified, allowing the QT to quickly isolate the root cause of a malfunction.
- 4 After performing any repair as per Category 522 of this AESP Octad, always verify the repair by operating the vehicle. If there were numerous faults listed during the fault reporting process, it may be necessary to follow the Diagnostic Starting Point Table more than once to identify and repair faults.

CHART 1 NOISY DIFFERENTIAL

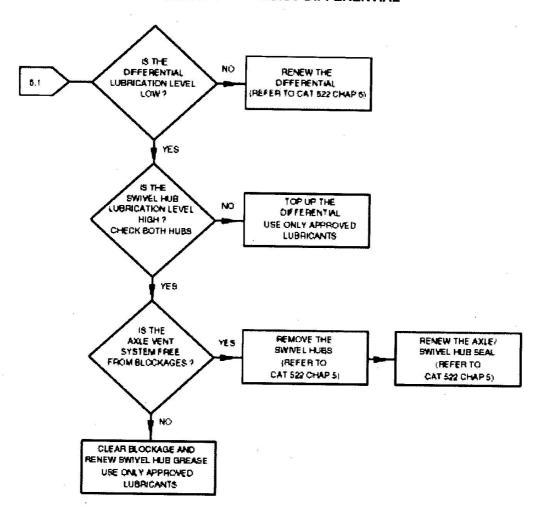


CHART 2

EXCESSIVE PLAY IN TRANSMISSION (OR KNOCK)

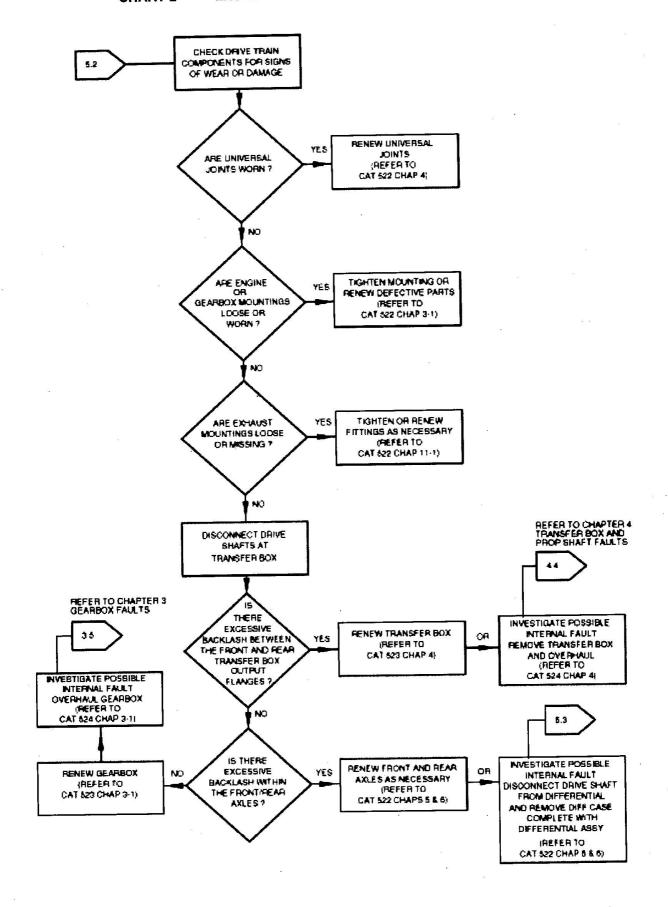


CHART 3 DIFFERENTIAL INTERNAL FAULT

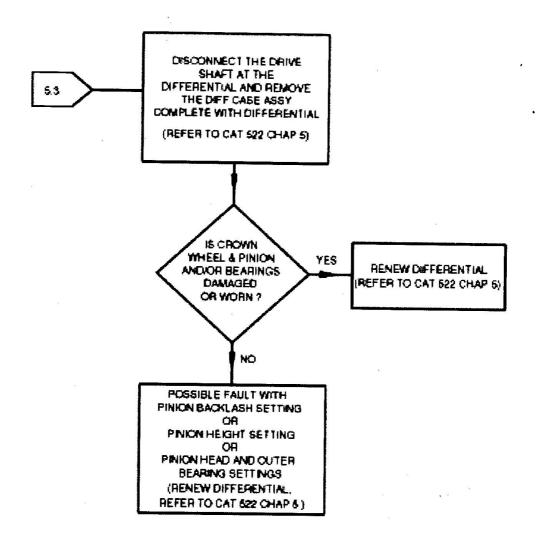


CHART 4 NOISY WHEEL BEARINGS

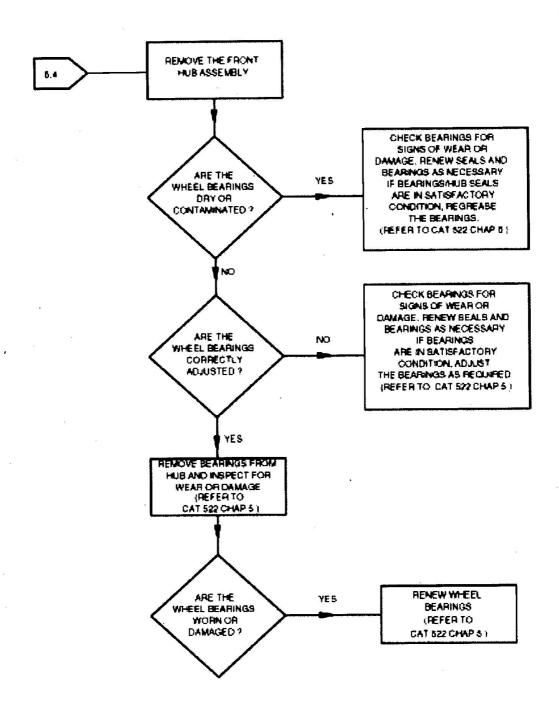
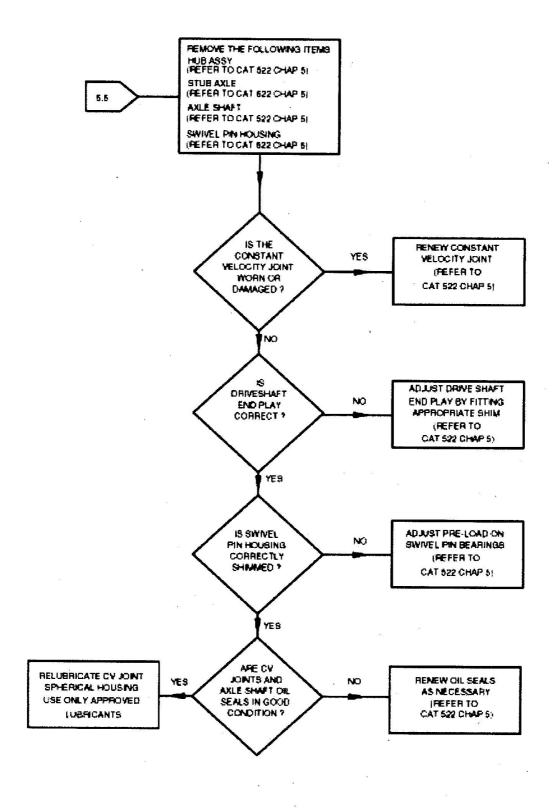


CHART 5 KNOCKING THROUGH STEERING WHEN CORNERING



ARMY EQUIPMENT SUPPORT PUBLICATION

OFFICIAL-SENSITIVE

CHAPTER 6

REAR AXLE

CONTENTS

Para

- 1 Introduction
- 2 Fault charts

Chart		Page
1	Noisy differential	2
2	Excessive play in transmission	1
3	Noisy wheel bearings	-
4	Differential internal fault	5

INTRODUCTION

1 This chapter details the fault charts for Truck Utility Light (TUL) High Specification (HS), Truck Utility Medium (TUM) HS and (TUM) Battlefield Ambulance HS vehicles fitted with both types of rear axle.

- 2 The failure diagnosis charts in this Chapter will enable a Qualified Technician (QT) to trace faults on identified systems.
- 3 This Category is written to give the QT a logical process to fault isolation. By performing checks and inspections in a fixed sequence, faults that may affect other systems can be identified, allowing the QT to quickly isolate the root cause of a malfunction.
- 4 After performing any repair as per Category 522 of this AESP Octad, always verify the repair by operating the vehicle. If there were numerous faults listed during the fault reporting process, it may be necessary to follow the Diagnostic Starting Point Table more than once to identify and repair faults.

CHART 1 NOISY DIFFERENTIAL

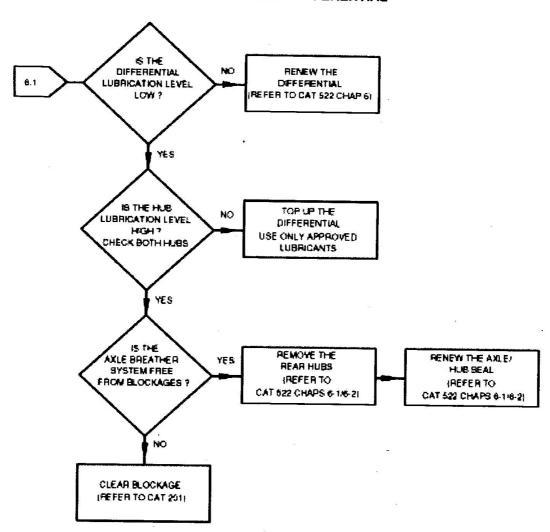


CHART 2

EXCESSIVE PLAY IN TRANSMISSION

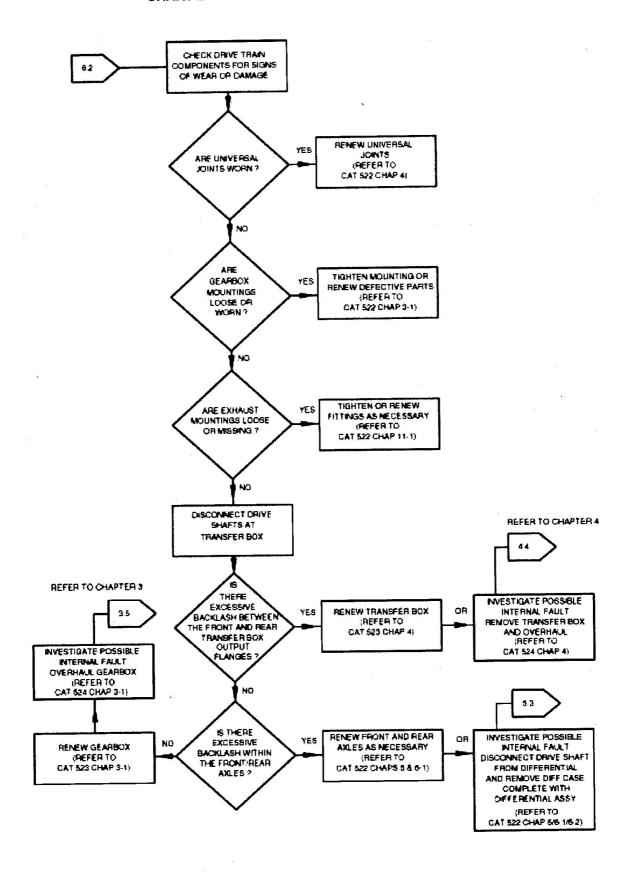


CHART 3 NOISY WHEEL BEARINGS

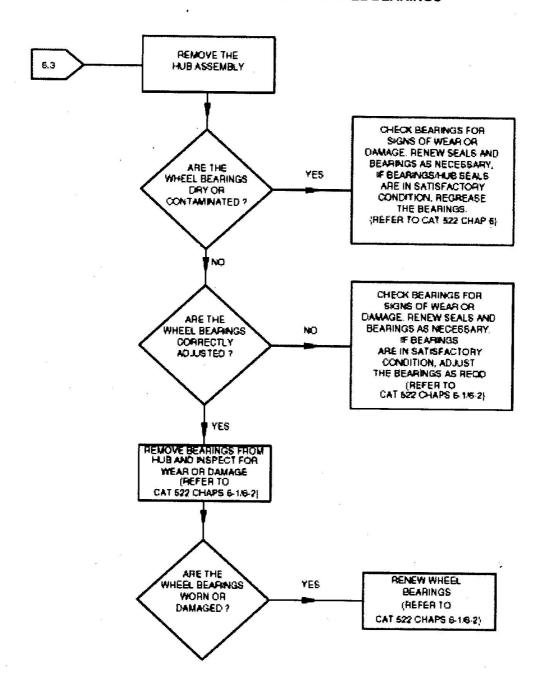
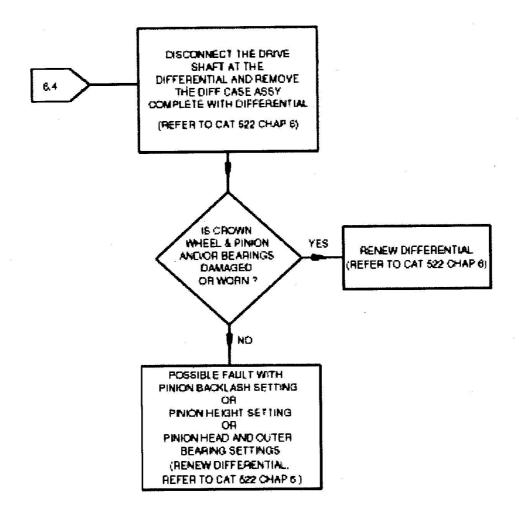


CHART 4

DIFFERENTIAL INTERNAL FAULT



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OFFICIAL-SENSITIVE

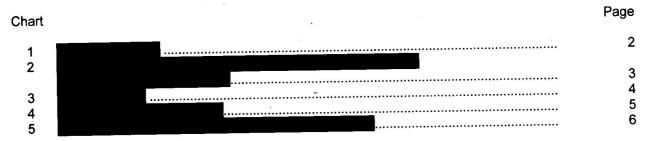
CHAPTER 7

POWER ASSISTED STEERING SYSTEM

CONTENTS

Para

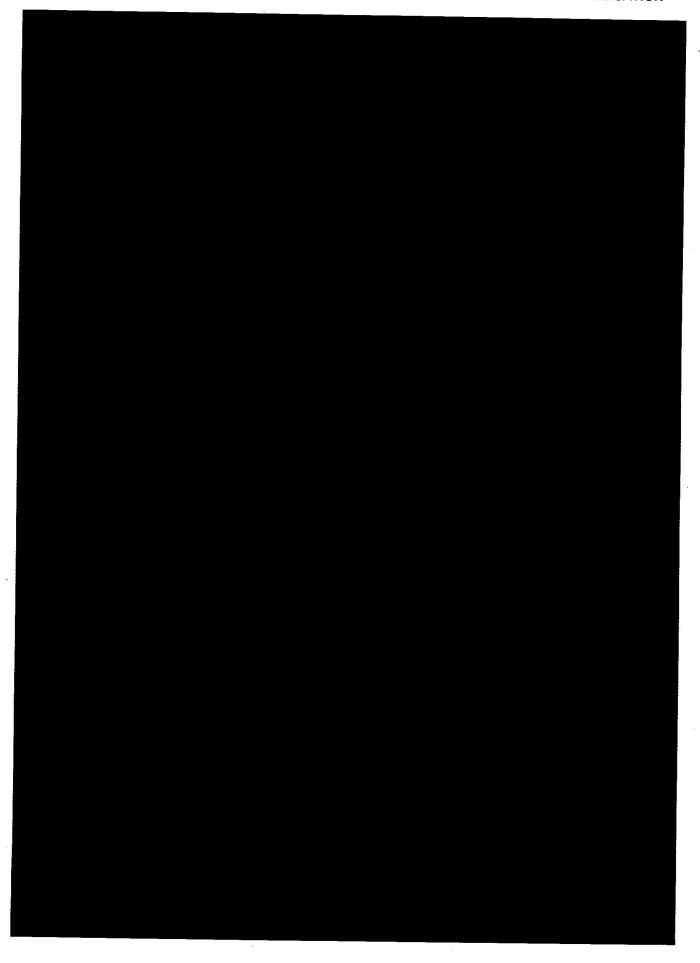
1 Introduction 2

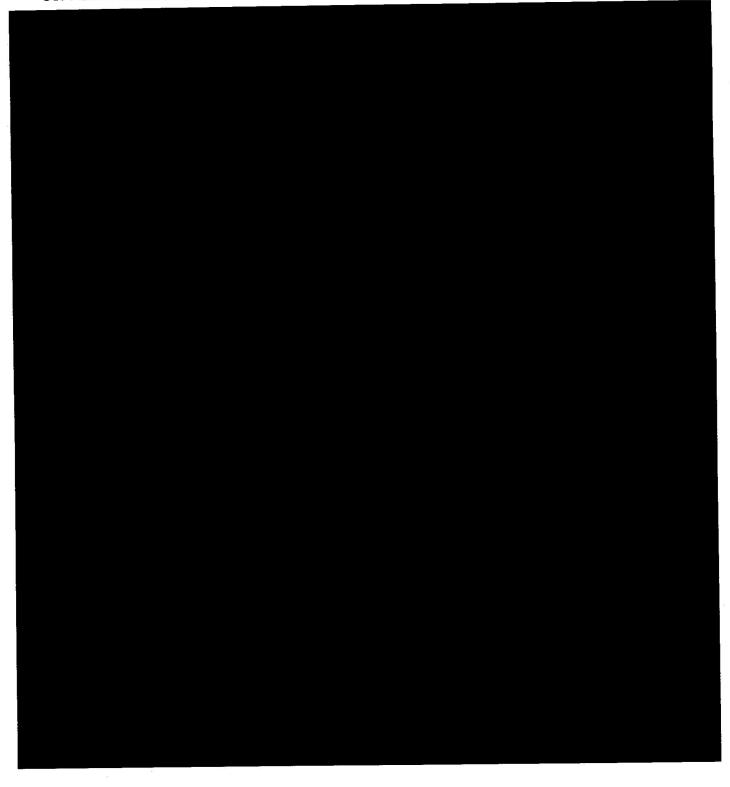


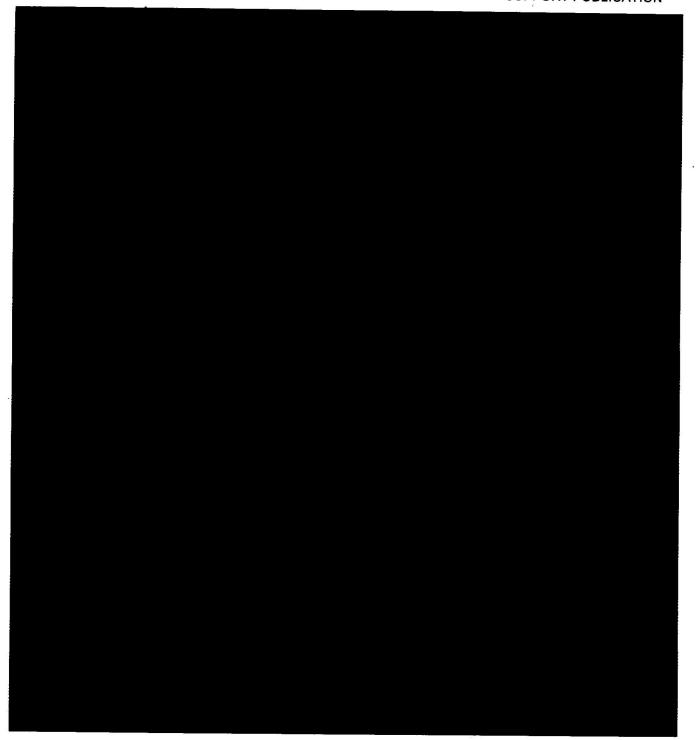
INTRODUCTION

1 This chapter details the fault charts for Truck Utility Light (TUL) High Specification (HS), Truck Utility Medium (TUM) HS and (TUM) Battlefield Ambulance HS vehicles fitted with the power assisted steering system.

- 2 The failure diagnosis charts in this Chapter will enable a Qualified Technician (QT) to trace faults on identified systems.
- 3 This Category is written to give the QT a logical process to fault isolation. By performing checks and inspections in a fixed sequence, faults that may affect other systems can be identified, allowing the QT to quickly isolate the root cause of a malfunction.
- 4 After performing any repair as per Category 522 of this AESP Octad, always verify the repair by operating the vehicle. If there were numerous faults listed during the fault reporting process, it may be necessary to follow the Diagnostic Starting Point Table more than once to identify and repair fault.







CHAPTER 8

SUSPENSION

CONTENTS

1	Introduction
2	

Chart

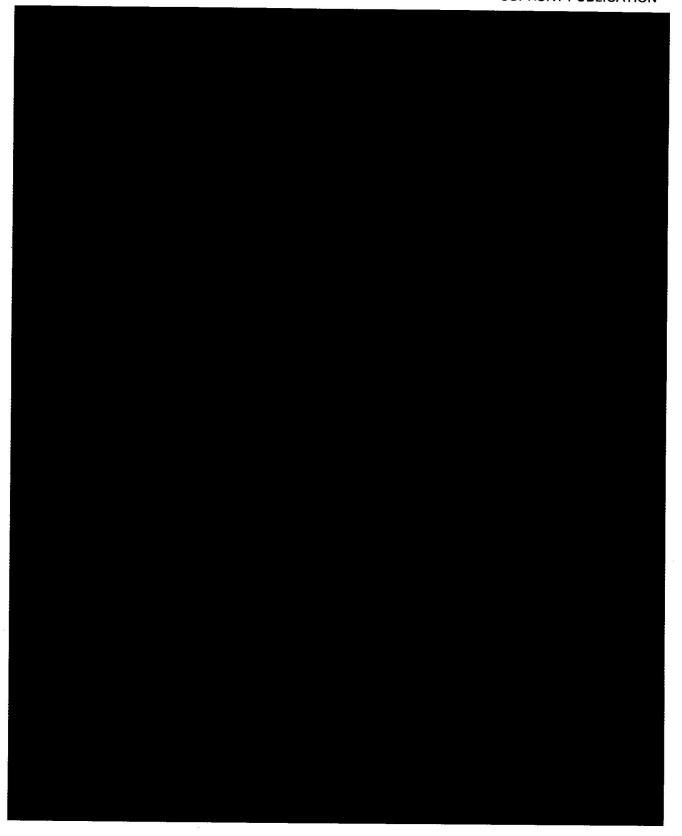
Para

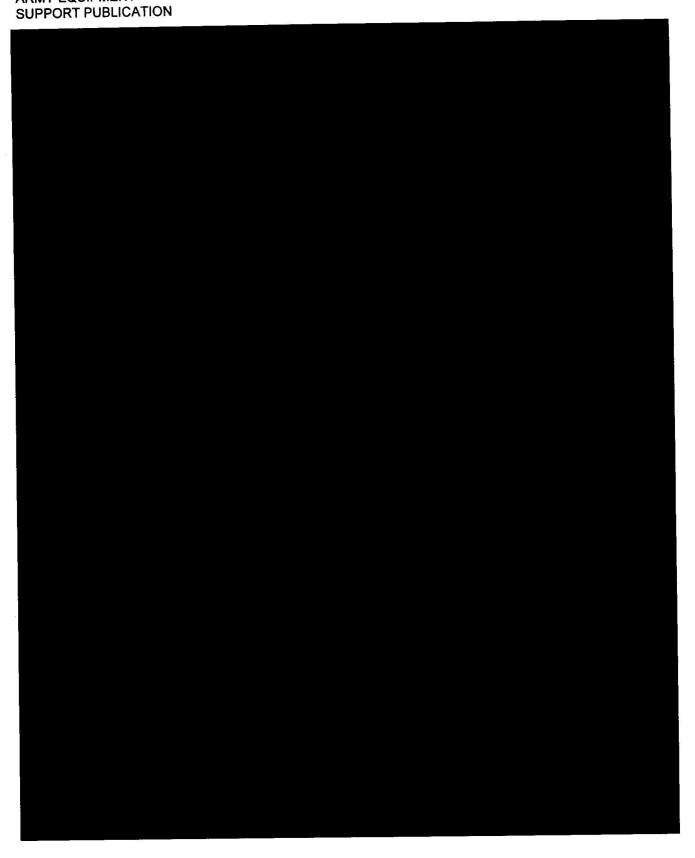
1	2
	3
2	
3	 4

INTRODUCTION

1 This chapter details the suspension fault charts for Truck Utility Light (TUL) High Specification (HS), Truck Utility Medium (TUM) HS and (TUM) Battlefield Ambulance HS vehicles.

- 2 The failure diagnosis charts in this Chapter will enable a Qualified Technician (QT) to trace faults on identified systems.
- 3 This Category is written to give the QT a logical process to fault isolation. By performing checks and inspections in a fixed sequence, faults that may affect other systems can be identified, allowing the QT to quickly isolate the root cause of a malfunction.
- 4 After performing any repair as per Category 522 of this AESP Octad, always verify the repair by operating the vehicle. If there were numerous faults listed during the fault reporting process, it may be necessary to follow the Diagnostic Starting Point Table more than once to identify and repair fault.







OFFICIAL-SENSITIVE

CHAPTER 9

WHEELS AND TYRES

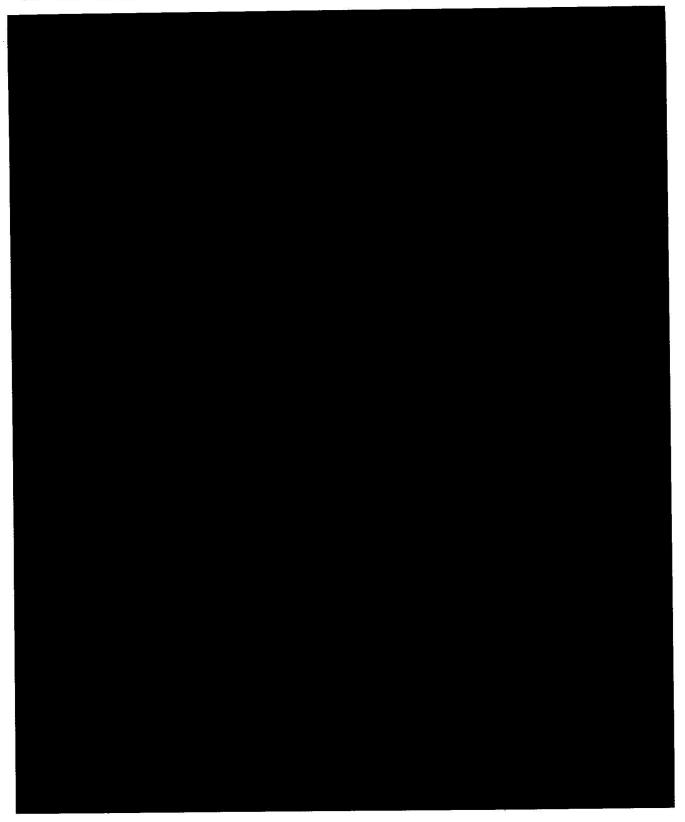
CONTENTS

Para		
1 2	Introduction	
Chart		Page
1.		2 3

INTRODUCTION

1 This chapter details the fault charts for Truck Utility Light (TUL) High Specification (HS), Truck Utility Medium (TUM) HS, and Battlefield Ambulance (HS) vehicles wheels and tyres.

- 2 The failure diagnosis charts in this Chapter will enable a Qualified Technician (QT) to trace faults on identified systems.
- 3 This Category is written to give the QT a logical process to fault isolation. By performing checks and inspections in a fixed sequence, faults that may affect other systems can be identified, allowing the QT to quickly isolate the root cause of a malfunction.
- 4 After performing any repair as per Category 522 of this AESP Octad, always verify the repair by operating the vehicle. If there were numerous faults listed during the fault reporting process, it may be necessary to follow the Diagnostic Starting Point Table more than once to identify and repair fault.



ARMY EQUIPMENT SUPPORT PUBLICATION

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